

CCL-F5

<b>ENGINEERING CHANGE PROPOSAL (ECP), PAGE 1</b>				1. DATE (YYMMDD) 020111		Form Approved OMB No. 0704-0188	
<small>Public reporting burden for this collection of information is estimated to average 3 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Service, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.</small>						2. PROCURING ACTIVITY NO. L2S3001	
<small>PLEASE RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT (AIR/NO CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 3 OF THIS FORM).</small>						3. DODAAC	
4. ORIGINATOR		b. ADDRESS (City, Street, State, Zip Code)		5. CLASS OF ECP		I	
a. TYPED NAME (First, Middle Initial, Last) Gerrit DeGraaf		GENERAL DYNAMICS ARMAMENT SYS 128 LAKESIDE AVE BURLINGTON, VT 05401-4985		6. JUST. CODE D		7. PRIORITY R	
8. ECP DESIGNATION				9. BASELINE AFFECTED			
a. MODEL/TYPE 7.62MM MG		b. CAGE CODE 05606		c. SYSTEM DESIGNATION M60		FUNCTIONAL ALLOCATED <input checked="" type="checkbox"/> PRODUCT	
d. ECP NO. M60-05606-0001		e. TYPE F		f. REV		10. OTHER SYS./CONFIG. ITEMS AFFECTED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	
11. SPECIFICATIONS AFFECTED N/A				12. DRAWINGS AFFECTED			
	CAGE Code	Specification/Document No.	Rev	SCN	CAGE Code	Number	Rev
a. SYSTEM					19205	7269043	W 001
b. DEVELOPMENT							
c. PRODUCT							
13. TITLE OF CHANGE Material availability							
14. CONTRACT NO. AND LINE ITEM DAAE20-99-D-0153-0006				15. PROCURING CONTRACTING OFFICER			
				a. NAME (First, Middle Initial, Last) Betty Foulks			
				b. CODE AMSTA-LC-CSC-A		c. TELEPHONE NO. (309) 782-4399	
16. CONFIGURATION ITEM NOMENCLATURE 7.62MM, M60 MACHINE GUN						17. IN PRODUCTION <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	
18. ALL LOWER LEVEL ITEMS AFFECTED							
a. NOMENCLATURE TUBE				b. PART NO. 7269043		c. NSN N/A	
19. DESCRIPTION OF CHANGE Change MIL-S-11595 in drawing note 3 to MIL-B-11595. Add MIL-S-46047 steel to drawing note 3 as an alternative material.							
20. NEED FOR CHANGE MIL-S-11595 is no longer an active specification. It has been superseded by MIL-B-11595. MIL-S-46047 steel is more readily available and has a cleaner chemistry listed in the specification providing an overall cleaner steel for this application compared to MIL-S-11595 steel currently specified. MIL-S-46047 steel has a proven track record as a barrel steel used in larger barrels such as .50 CAL, 20MM, 25MM and is also an approved alternative material for the M60 Retainer Liner, P/N 7269045.							
21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER N/A				22. EFFCT ON PRODUCTION DELIVERY SCHEDULE NONE			
23. RETROFIT							
a. RECOMMENDED ITEM EFFECTIVITY N/A				c. SHIP/VEHICLE CLASS AFFECTED N/A			
b. ESTIMATED KIT DELIVERY SCHEDULE N/A				d. LOCATIONS OR SHIP/VEHICLE NUMBERS AFFECTED N/A			
24. ESTIMATED COST/SAVINGS UNDER CONTRACT NONE				25. ESTIMATED NET TOTAL COSTS/SAVINGS N/A			
26. SUBMITTING ACTIVITY				b. TITLE			
a. AUTHORIZING SIGNATURE Gerrit DeGraaf				Configuration Manager			
27. APPROVAL							
a. CLASS I OF MODIFIED		b. CLASS II		c. CLASS II		DO NOT CONCLUDE IN CLASSIFICATION OF CHANGE	
<input checked="" type="checkbox"/> APPROVAL RECOMMENDED		<input type="checkbox"/> DISAPPROVAL RECOMMENDED		<input type="checkbox"/> APPROVED		<input type="checkbox"/> DISAPPROVED	
d. GOVERNMENT ACTIVITY				e. SIGNATURE		f. DATE (YYMMDD)	
g. APPROVAL		h. GOVERNMENT ACTIVITY		i. SIGNATURE		j. DATE (YYMMDD)	
<input checked="" type="checkbox"/> APPROVAL RECOMMENDED		FACOM-ARDEC, AMSTA-AR-OCL-F		Ronald E. Ebo Chief, CCAC		20020215	

AMSTA-AR-D-1002  
 JAN 23 A & 2





<b>NOTICE OF REVISION (NOR)</b>		1. DATE (YYMMDD) 020122	Form Approved OMB No. 0704-0188
THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED.			
Public reporting burden for this collection of information is estimated to average 3 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, reviewing and collecting the information, and reviewing and editing the information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Washington Headquarters Service, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington, DC 20503.			2. PROCURING ACTIVITY NO.
PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.			3. DODAAC
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last)	GENERAL DYNAMICS ARMAMENT SYS 128 LAKESIDE AVE BURLINGTON, VERMONT 05401-4985	05606	001
N/A		7. CASE CODE	8. DOCUMENT NO.
		19200	SQ7269028
9. TITLE OF DOCUMENT	10. REVISION LETTER		11. ECP NO.
BARREL ASSEMBLY	a. CURRENT V*	b. NEW	M60-05606-0002
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		b. SHEET NO.	
7.62MM, M60 MACHINE GUN		SH 1 OF 1	
13. DESCRIPTION OF REVISION			
* THE DESCRIBED CHANGES APPLY TO REV V, SUPPLEMENTED BY THE FOLLOWING APPROVED NOR: M602669			
ON PAGE 9, UNDER INSPECTION POSITION D; CHANGE CHARACTERISTIC 104:			
FROM: .200 TRUE POSITION, BORE WITH GROOVES IN TUBE.			
TO: .002 TRUE POSITION, BORE WITH GROOVES IN TUBE.			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.		
<input checked="" type="checkbox"/>			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVT	c. TYPED NAME (First, Middle Initial, Last)		
TAGCMAADEC, AMETA-AD-001-J			
15a. ACTIVITY ACCOMPLISHING REVISION	d. SIGNATURE	e. DATE REVISION COMPLETED (YYMMDD)	
CMC, COAC Prod & Field Spt Team		20020215	
	f. REVISION COMPLETED (Signature)	g. DATE REVISION COMPLETED (YYMMDD)	



**DEPARTMENT OF THE ARMY**  
**UNITED STATES ARMY TANK - AUTOMOTIVE AND ARMAMENTS COMMAND**  
**ROCK ISLAND, ILLINOIS 61298-7630**

**28 FEB 2002**

REPLY TO  
ATTENTION OF

Aircraft Armament & Small Arms Contracting Group- Team A

SUBJECT: DAAE20-99-D-0153/0006

Mr. Jim Reed  
General Dynamics Armament Systems  
128 Lakeside Avenue  
Burlington, Vt. 05401-4985

Dear Mr Reed:

Engineering Change Proposals (ECPs) M60-05606-0001, and M60-05606-0002, and the Government's Control Numbers L2S3001, and L2S3006 have been evaluated and are approved for incorporation into subject contract on an optional no cost basis in accordance with FAR 52.243-1, Changes. A copy of the ECPs are attached: ECP L213001 updates material specification and add alternate material, and L2S3006 correct QAP characteristic to agree with drawing requirement and intent of previous revision.

If you can incorporate this change at no cost to the Government and no change to the delivery schedule, please have an authorized representative from your company sign the acknowledgement below. This letter becomes your authorization to proceed with the ECPs. Your authorized representative's signature signifies your agreement to the change described above and your willingness to incorporate it at no cost to the Government and no change to the delivery schedule. These changes are effective on the date you sign the acknowledgement.

A formal modification will be issued to incorporate these Changes.

ACKNOWLEDGEMENT

SIGNATURE *James E. Reed* DATE 3-19-02  
TYPED NAME James E. Reed TITLE Contract Manager

If you cannot incorporate these ECPs at no cost to the Government and no change to the delivery schedule, please notify us at once. If you plan to submit a cost proposal, do not incorporate these ECPs until the contracting officer gives direction to do so.

Should you have any questions regarding the above, please contact Betty Foulks, (309)-782-4399, datafax number (309)782-6016.

Sincerely

*Kristan A. Mendoza*  
Kristan A Mendoza  
Contracting Officer

CF: DCMC Boston